CONTENTS 1

Ionizing Airblowers

Contents

1 Ionizing Airblowers				
	1.1 Overview	. 2		
	1.2 Benefits	. 2		
	1.3 Applications	. 3		
2 Models				
	2.1 Ionizing Airblowers	. 4		
	2.2 Ionizing Airblowers (Aerostat Sentry)	. 8		
3	Technical data	10		

1 Ionizing Airblowers

Ionizing Airblowers

1.1 Overview

Ionising air blowers neutralised plastic products from a distance.





1.2 Benefits

The emitter pins of the anti-static bar inside the blower ionise the air which is blown towards the electrostatically charged object. The part is then neutralised by the ionised flow.

1.3 Applications 3

1.3 Applications

Plastics attract dust due to static electricity. The dust particles stick firmly to the surface, which creates quality issues. Due to their shape, many plastic products have to be neutralised from a distance. For this purpose, has developed ionising air blowers.

2. Models 4

2 Models

2.1 Ionizing Airblowers

Plastics attract dust due to static electricity. The dust particles stick firmly to the surface, which makes it difficult to remove them. Due to their configuration, numerous plastic products have to be neutralized from a distance. For this purpose, has developed Aerostat ionizing air blowers. The emitter points of the anti-static bar ionize the air which is blown towards the electrostatically charged object. The part is then neutralized by the ionized flow. The distance from the blower to the product or material to be neutralized may be 1.5 m at most. The built-in shockproof anti-static bars are energized by a power unit which supplies the required voltage for ionization.

BlowION: Ionizing air blower

The BlowION ionising air blower has been designed for multifunctional applications. It features an ergonomic, robust designed extruded anodized aluminum housing. The integrated fans and the intelligent positioning of an anti-static bar and a high effective neutralising technique to provide long range ionization over a large area. The patented built-in cleaner brush maintains the ionisation production at optimum results by simply sliding from right to left. No external HV wiring is required as the power supply is incorporated (only line cord). The provided bolts warrant a simple installation and a quick Plug and Play of the unit. The BlowION is available in standard lengths from 520 mm effective length up to 1960 mm, in increments of 160 mm which covers most un- and rewinding applications.

Model BlowION

Working distance 1000 mm max. Working width 520 - 1960 mm

Housing material Anodized aluminum, coated steel

Ionizing bar material Brass

Emitter pins Special alloy

Cable bar 2 m with IEC 320 connector

Cable motor -

Weight 11 - 25 kg

Ambient temperature $0 - 50^{\circ}$ Use circumstances Industrial

Noise level 49 - 63 dB(A) (at 1 metre)

Airvolume 50 Hz 750 - 3000 m3/h

U primary 100 - 240 V AC, 50/60 Hz

Power consumption 230 Watt max.

Fan speed control Yes
Option Filter

Suitable power unit Integrated

Approval -

ATEX category ATEX certificate -

VolumION: Ionizing air blower

The VolumION is a very robust ionizing air blower with an effective ionising width of 500 mm. The VolumION consists of a motor, two fans and an ionisation unit. Ambient air is drawn on two sides and blown off along three anti-static bars. The air flow that is drawn in is adjustable on both sides. This ionising air blower is also ideal for long range neutralising when paper and film webs are being wound. The air inlets can be fitted with a special filter.

Model VolumION
Working distance 1500 mm max.

Working width 500 mm

Housing material Steel, powder coating

Ionizing bar material PVC

Emitter pins Special alloy

Cable bar 3 m metal shielded
Cable motor 3 m (Neoprene)

Weight 11 kg

Ambient temperature 0 - 50° Use circumstances Industrial

Noise level 77 dB(A) (at 1 metre)

Airvolume 50 Hz 600 m3/h

U primary 400 V AC, 50 Hz/60 Hz

Power consumption 140 Watt

Fan speed control -

Option Filter

Suitable power unit A2A7S/MPM

Approval -

ATEX category -

ATEX certificate -





HP-N-Ex: Ionizing air blower

The HP-N-Ex ionizing air blower consists of a motor and a fan. The ambient air is drawn on one side and blown off along an anti-static bar. The effective ionizing width is 500 mm. This ionisation blower has been approved for use in certain explosion-hazardous environments. The power unit is integrated in the anti-static bar.

Model HP-N-Ex
Working distance 1500 mm max.

Working width 500 mm

Housing material Aluminum / steel

Inner bar material PVC

Emitter pins Special alloy
Cable bar 5 m (Neoprene)
Cable motor 5 m (Neoprene)

Weight 13 kg

Ambient temperature 0 - 40° Use circumstances Industrial

Noise level 60 dB (A) (at 1 metre)

Airvolume 50 Hz

U primary 230/400 V AC, 50 Hz, 3 phase

Power consumption 120 Watt

Fan speed control

Option Neon lamp, external

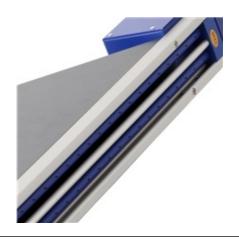
Suitable power unit Integrated

Approval ATEX

ATEX category II 2G Ex smb IIB T4 (bar)

ATEX certificate BAS00ATEX2162X





2.2 Ionizing Airblowers (Aerostat Sentry)

The Aerostat Sentry ionizing air blower neutralizes static charges perfectly. The Sentry has been designed for areas where static electricity causes problems, ranging from dust and dirt attraction to uncomfortable electrical shocks to personnel. The Sentry is ideal for light industrial environments and it increases productivity. The Sentry is excellently suited to neutralize static charges on three-dimensional objects, for instance injection moulded products.

Sentry: Ionizing air blower

The Aerostat Sentry ionizing air blower neutralises static charges perfectly. The Sentry has been designed for areas where static electricity causes problems, ranging from dust and dirt attraction to uncomfortable electrical shocks to personnel. The Sentry is ideal for light industrial environments and it increases productivity. The Sentry is excellently suited to neutralise static charges on threedimensional objects, for instance injection moulded products. This ionizing air blower stands out for its compact design. It has an integrated fan which draws in the ambient air and blows the air off along the anti-static bars. The air inlet may be fitted with a special filter. The air volume can be adjusted electrically. The high-voltage power unit for the anti-static bars is also integrated. The anti-static bars are equipped with a (patented) cleaning system. The control knobs at the rear are easily reached and operated.

Model Sentry

Working distance 1000 mm max.

Working width 500 mm

Housing material Painted steel

Ionizing bar material Brass

Emitter pins Special alloy

Cable 1,8 m with plug

Weight 8 kg

Ambient temperature $0 - 50^{\circ}$

Use circumstances Light industrial

Noise level 58 dB(A) (at 1 metre) Airvolume 50 Hz 119-204 m3/h

primary 230 V AC, 50 Hz

U primary 230 V AC, 50 F Power consumption 115 Watt

Fan speed control Yes

Suitable power unit Integrated





3. Technical data

3 Technical data

Ionizing Airblowers

Model	Working distance	Working width	Housing material	
BlowION	1000 mm max.	520 - 1960 mm	Anodized alu-	
			minum, coated	
			steel	
VolumION	1500 mm max.	500 mm	Steel, powder coat-	
			ing	
HP-N-Ex	1500 mm max.	500 mm	Aluminum / steel	

Model	Inner bar	Emitter pins	Cable bar	Cable motor	Weight
	material				
BlowION	Brass	Special alloy	2 m with IEC	-	11 - 25 kg
			320 connec-		
			tor		
VolumION	PVC	Special alloy	3 m metal	3 m (Neo-	11 kg
			shielded	prene)	
HP-N-Ex	PVC	Special alloy	5 m (Neo-	5 m (Neo-	13 kg
			prene)	prene)	

Model	Ambient tem-	Use circum-	Noise level	Airvolume 50
	perature	stances		Hz
BlowION	0 - 50°	Industrial	49 - 63 dB(A)	750 - 3000
			(at 1 metre)	m3/h
VolumION	0 - 50°	Industrial	77 dB(A) (at 1	600 m3/h
			metre)	
HP-N-Ex	0 - 40°	Industrial	60 dB (A) (at 1	-
			metre)	

3. Technical data

Model	U primary	Power con-	Fan speed	Option	Suitable
		sumption	control		power unit
BlowION	100 - 240 V	230 Watt	Yes	Filter	Integrated
	AC, $50/60$	max.			
	Hz				
VolumION	400 V AC, 50	140 Watt	-	Filter	A2A7S/MPM
	$\mathrm{Hz}/60~\mathrm{Hz}$				
HP-N-Ex	230/400 V	120 Watt	-	Neon lamp,	Integrated
	AC, 50 Hz, 3			external	
	phase				

Model	Approval	ATEX category	ATEX certificate
BlowION	-	-	-
VolumION	-	-	-
HP-N-Ex	ATEX	II 2G Ex smb IIB	BAS00ATEX2162X
		T4 (bar)	

Ionizing Airblowers (Aerostat Sentry)

Model	Working distance	Working width	Housing material
Sentry	1000 mm max.	500 mm	Painted steel

Model	Ionizing	bar	Emitter pins	Cable	Weight
	material				
Sentry	Brass		Special alloy	1,8 m with	8 kg
				plug	

Model	Ambient tem-	Use circum-	Noise level	Airvolume 50
	perature	stances		Hz
Sentry	0 - 50°	Light indus-	58 dB(A) (at 1	119- 204 m3/h
		trial	metre)	

Model	U primary	Power con-	Fan speed con-	Suitable power
		sumption	trol	unit
Sentry	230 V AC, 50	115 Watt	Yes	Integrated
	Hz			